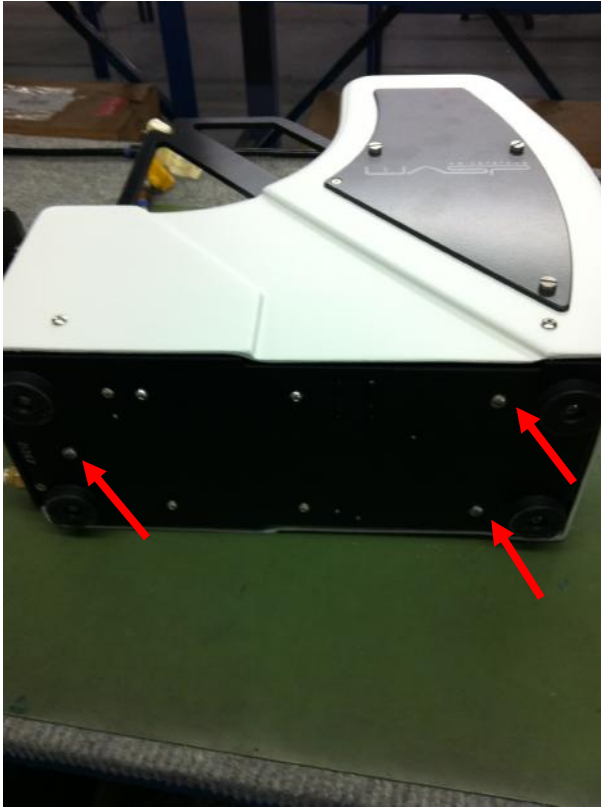


### Wasp Base Access Procedure

1. Remove foil reel
2. Lay Sealer Unit onto Right side.
3. Remove Left side inspection cover to visually inspect internal actions. (3 screws)
4. Remove the 3 screws which retain the base-plate to chassis.  
(Two at the front one at the rear)



5. Carefully hinge away base from chassis to access components.



6. Refit Lower screw of inspection cover ( to enable pneumatic actions to Operate)

### Wasp Base Access Procedure

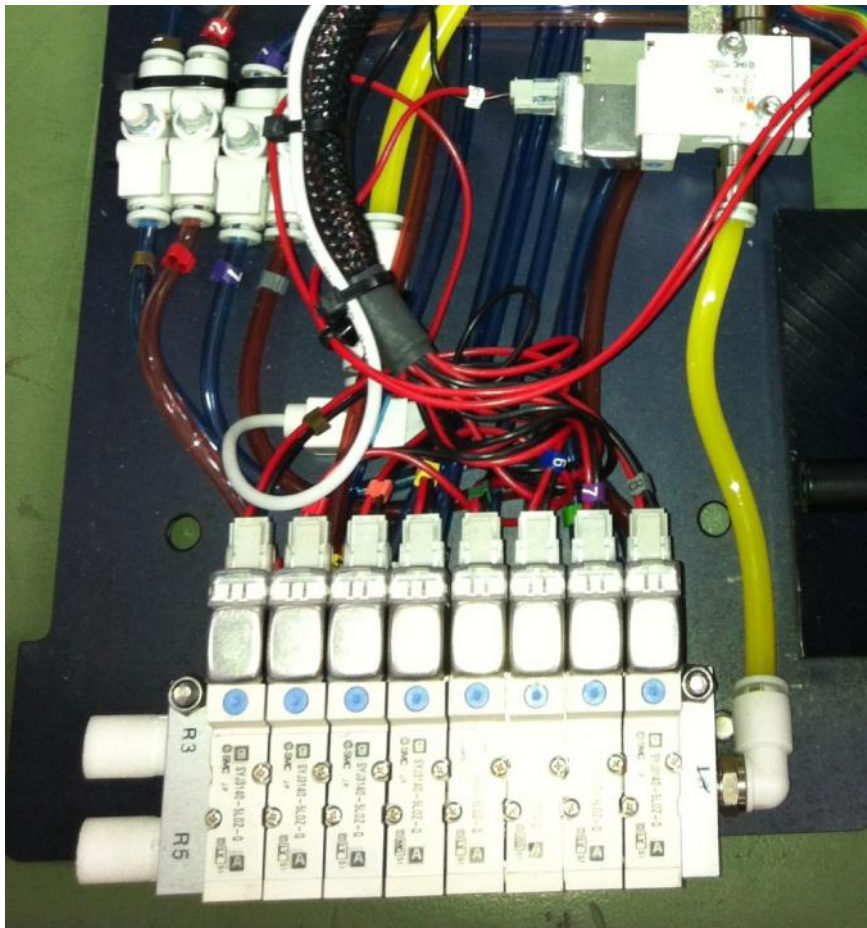
7. Refit power and Pneumatic supplies, and power up.

**IT IS RECOMMENDED THE SEALING TEMPERATURE IS REDUCED TO MINIMUM setting FOR SAFETY**

**ONLY COMPETENT PERSONEL TO OPERATE THE UNIT IN THIS STATE.**

**CAUTION KEEP HANDS CLEAR OF OPERATION**

8. Note the Pneumatic manifold located at the front of Base-plate, each pneumatic action can be individually activated by depressing the blue button on each valve. (use a small screwdriver or similar)



From Left to Right

1. Shuttle IN- Out
2. Cutter shuttle (Speed Controls located on shuttle cylinder)
3. Foil jets
4. Foil lift
5. Rear foil clamp
6. Vacuum switch
7. Heater block up/down + cutter
8. Front foil gripper