

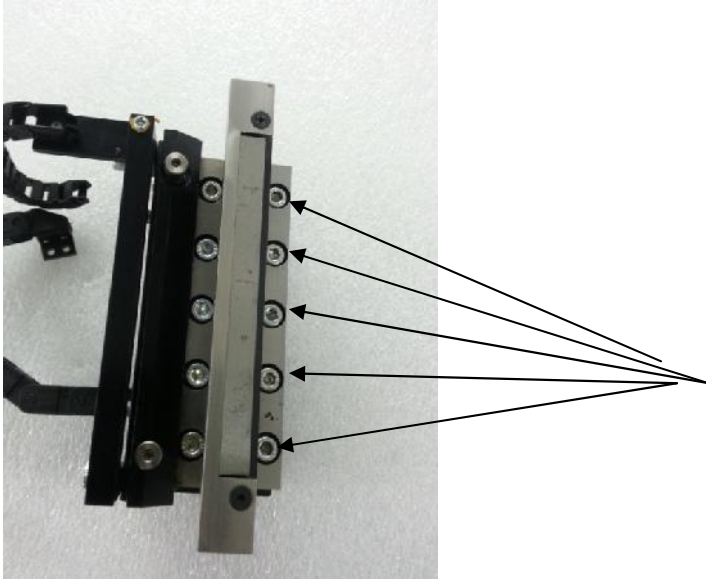
### Wasp Cutter adjustment

To Gain access to interior of unit. Remove all air and power to unit

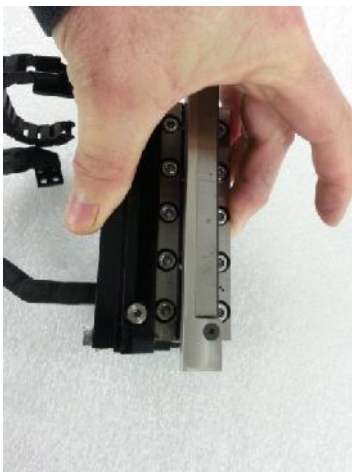
Refer to Outer Cover removal Procedure.

Locate cutter assembly.

Release tension on FRONT cutter Die securing bolts only, as shown in Picture.



Retain each side of cutter assembly by hand .



Apply a gradual pressure to front cutter Die, and tighten retaining screws.

Ensure that there is no excessive movement of the cutter blade (side to side)

Fit lower Left side inspection cover screw. This will enable air to operate without cover.

Fit all electrical connections to touch screen.

## Wasp Cutter adjustment

Turn on power and air

CAUTION NO COVER AT THIS TIME, ensure screen does not electrically short out on metal parts

Test cut with foil:

If cutter blade is not returning upwards under spring pressure = too much pressure applied to front cutter Die during re-tightening, re-try procedure.

If failed test foil cut- possibility of not enough pressure applied to front cutter die ( and excessive lateral movement of cutter blade can result) = not enough pressure applied during retightening of front cutter die, re-try procedure.

Successful outcome is cutter blade returning to upper position with after successful foil cut

Turn off power/air

Remove screen connections

Remove side cover lower screw.

REFIT main cover

Refit screen and connections

Refit side cover and screws

Test