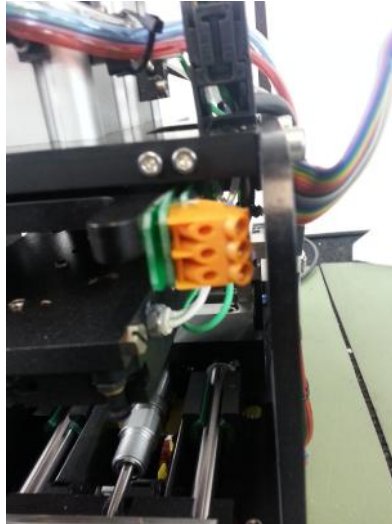
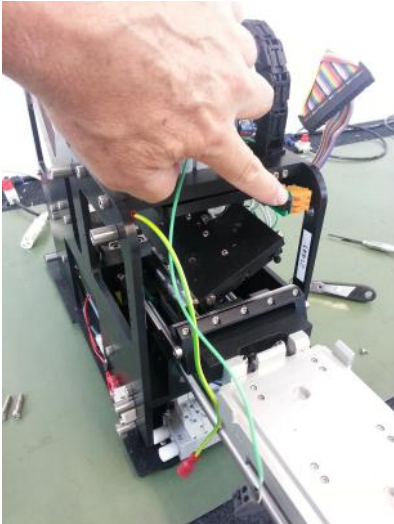


Wasp Plate sealer
Heater block removal sequence

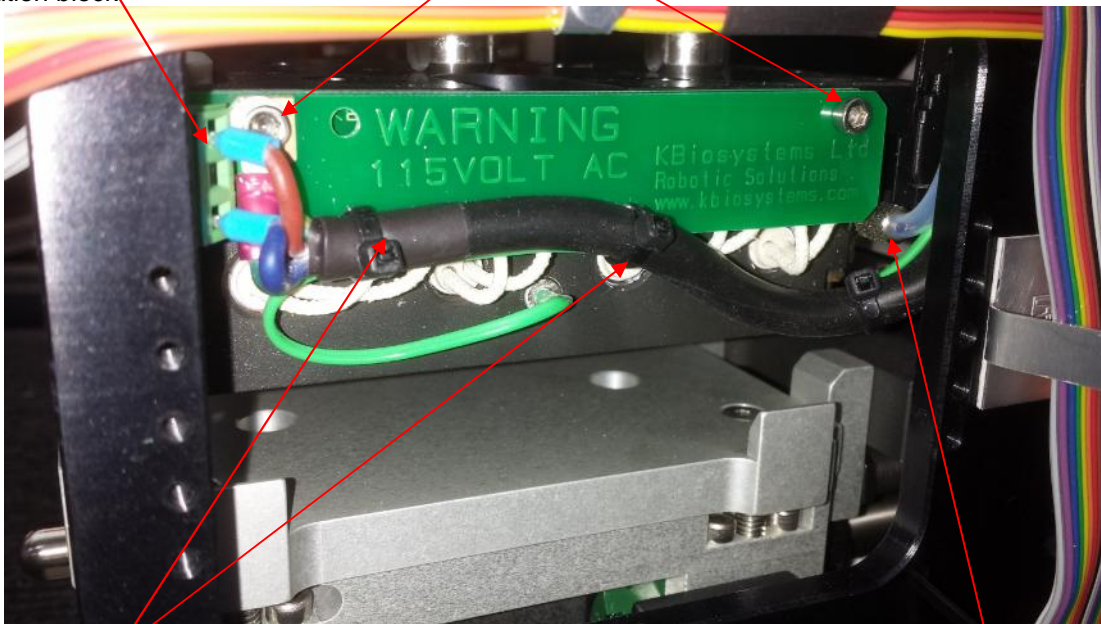
1. Isolate all pneumatic and Power supplies to Wasp unit.
2. ENSURE HEATER BLOCK IS COOL before attempting any further steps.
3. Remove outer cover. (refer to cover removal procedure)
4. Disconnect electrical connections to Heater termination block.



5. Remove (cut) cable ties from termination board.
6. Remove termination board fixings (two m3 screws) Ensure board spacers are retained.
7. Remove Vacuum pipe from fitting, Loosen knurled retaining ring to remove Vacuum pipe.

Termination board Fixings Inc spacers

Termination block

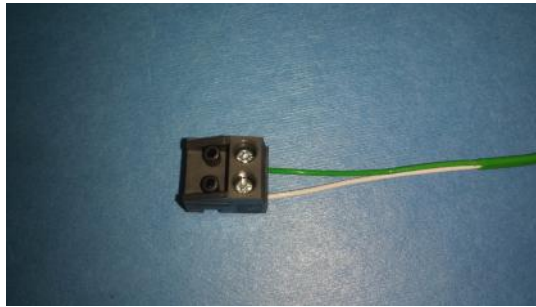


Cable ties

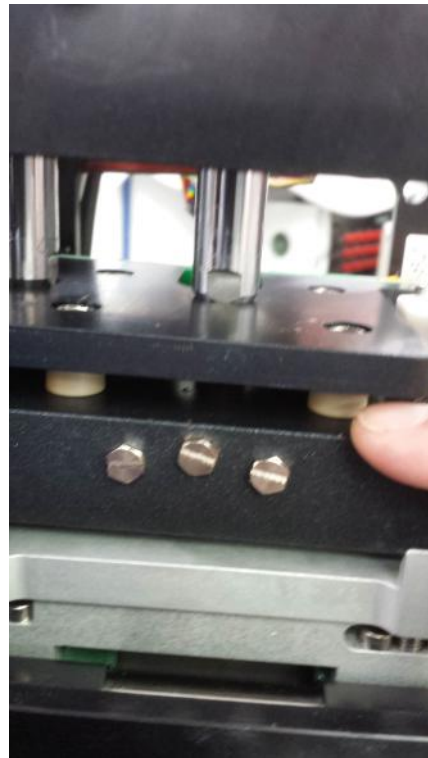
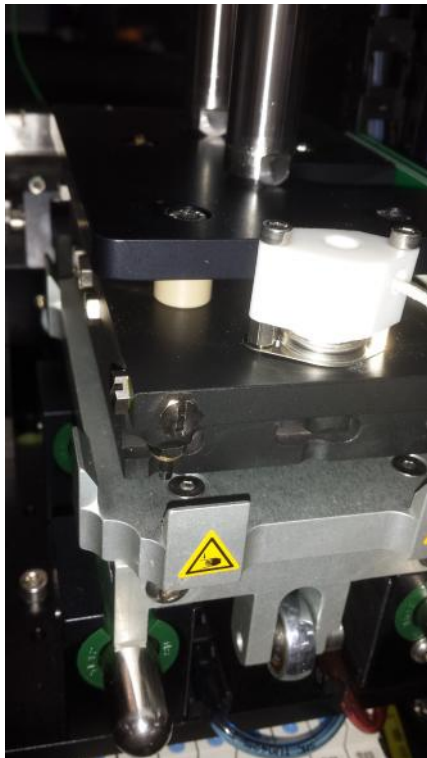
Vacuum pipe Knurled fitting

Wasp Plate sealer
Heater block removal sequence

8. The Thermocouple cable (bright green) will require to have the black connection block removed; once this is removed the cable can be withdrawn from the cable management chain.
Note: polarity of internal conductors, + (positive) = green - (negative) = white.



9. It Is Advisable to temporarily protect the sealing face of the Heater block while its is removed (protective covering)
10. Loosen the m5 fittings (four) which retain the heater block to upper plate; ensure the four beige insulating spacers are retained for re-fitment.



11. CAREFULLY withdraw the heater block assembly which will retain the thermocouple internal to block & heater cartridges wired to heater connection board.